

# POWERFLEX®

PART NUMBER

**PFF85-280**

DESCRIPTION

**FRONT LOWER ENGINE MOUNT BUSH**

## INSTALLATION GUIDE

### Product description:

PFF85-280 Front Lower Engine Mounting Bush & Inserts is a replacement bush kit that includes inserts that are designed to fit into voids in the bush, allowing tune-ability of engine movement, perfect for stiffening mounts ahead of track days and performance events. This part replaces OE numbers: 1H0199609 K,E,F,B,J,G & J.

### Contents (parts per pack):

- 2 x bushes
- 2 x inserts
- 1 x grease

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

*All fasteners must be tensioned to manufacturer's torque settings.*

### Fitting Instructions:

1. Support the engine, remove the original rubber mounts from above and below the cross member. The original lower washer and the upper cup/sleeve along with the bolts need to be reused.
2. Fit the larger A bush into the upper side of the cross member with the voiding facing upwards. Refit the original upper cup/sleeve into the A bush.
3. From below the cross member fit the smaller B bush into the cross member over the protruding sleeve, the voided side facing downwards.
4. Refit the original lower washer and bolt (torque to manufacturers settings) to secure the bush in place.
5. Lower the engine from the support and re-bolt the engine to the mounting.
6. The bush can be `tuned` by using the supplied C & D inserts, this will stiffen the mount. To fit the inserts the upper cup and lower washer will need to be removed. Fit the longer C insert into the voiding of the larger A bush from the top, fit the D insert into the voids of the lower bush from the under side. Refit still using the original cup/sleeve and washer.

