



PART NUMBER

PFF85-1823

DESCRIPTION

Gearbox Mount Insert

INSTALLATION GUIDE

Contents (parts per pack):

2 x Polyurethane Bushes

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Support the gearbox from underneath using a trolley jack or axle stand.
2. Remove the gearbox mount from the vehicle.
3. Hold the mount securely and insert Part A into the left-hand void present at the rear of the mount as shown in figure 1.
4. Insert Part B into the right-hand void present at the rear of the mount ensuring both inserts are fully pressed into and secured in each void. They should sit flush to the end of the original rubber mount.

Tip: To ease fitment, apply a small amount of washing up liquid to the inserts prior to assembly.

5. Refit and tension all hardware to manufacturers recommended torque settings.



Figure 3

A Part



Figure 1

B Part



Figure 2