

# POWERFLEX®

## PART NUMBER

# PFF80-1103

## DESCRIPTION

## FRONT ANTI ROLL BAR BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

2 x Polyurethane Bushes      1 x Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

1. Remove the front anti-roll bar from the vehicle.

2. Secure the bar and bracket firmly in a vice and slowly drill away the swaged press-fitting using a 12.7mm drill. This will allow the two halves of the bracket to be separated. See figure 1.

**Note: Do not drill into the bracket more than required. It only needs to be enough to release the two halves.**

3. Remove the original rubber bushes and clean any dirt or corrosion from the bar and brackets.

4. Apply some of the supplied PTFE/Silicone grease to the bore and the end faces of the new Powerflex bush and fit to the bar.

5. Refit both halves of the bracket around the bush. These will be held together when bolted to the car.

6. Refit the anti-roll bar to the car and tension all hardware to the manufacturer's recommended torque settings.



Figure 1 - how to remove the swaged section from the bracket



Figure 2 - Removal of the swaged section of the bracket.

Figure 3 - the anti roll bar, brackets and the original rubber bush

