

**PART NUMBER** 

# PFF80-1103

**DESCRIPTION** 

### FRONT ANTI ROLL BAR BUSH

#### INSTALLATION GUIDE

# Contents (parts per pack):

2 x Polyurethane Bushes 1 x Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.
- -All fasteners must be tensioned to manufacturer's torque settings.

## **Fitting Instructions:**

- 1. Remove the front anti-roll bar from the vehicle.
- 2. Secure the bar and bracket firmly in a vice and slowly drill away the swaged press-fitting using a 12.7mm drill. This will allow the two halves of the bracket to be separated. See figure 1.

Note: Do not drill into the bracket more than required. It only needs to be enough to release the two halves.

- 3. Remove the original rubber bushes and clean any dirt or corrosion from the bar and brackets.
- 4. Apply some of the supplied PTFE/Silicone grease to the bore and the end faces of the new Powerflex bush and fit to the bar.
- 5. Refit both halves of the bracket around the bush. These will be held together when bolted to the car.
- 6. Refit the anti-roll bar to the car and tension all hardware to the manufacturer's recommended torque settings.

Figure 3 - the anti roll bar, brackets and the original rubber bush







Figure 1 - how to remove the swaged section from the bracket



Figure 2 - Removal of the swaged section of the bracket.

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