

#### DESCRIPTION

# ENGINE MOUNT INSERT RIGHT SIDE

### **INSTALLATION GUIDE**

## Contents (parts per pack):

1 x Part A Polyurethane Bush 1 x Grease

**PART NUMBER** 

**PFF80-1031** 

1 x Part B Polyurethane Bush

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

-all work to be carried out by a licensed technician;

-all safety precautions adhered to;

-wheel alignment to be checked and adjusted as required after any suspension work.

-All fasteners must be tensioned to manufacturer's torque settings.

## **Fitting Instructions:**

1. Remove the engine mount.

2. Clean any dirt and corrosion from the engine mount and remove any flash lines from the voids in the original mount.

3. Insert Part B into the gap that lies between the rubber mount and the metal bracket (Figure 3).

4. Fit Part A into the voids of the engine mount (Figure 3).

5. Lock the pins of Part B into the pin holes in Part A to secure the two together.

6. Re-fit the engine mount to the vehicle.

7. Tension all hardware to manufacturers recommended torque settings.



Figure 4 - showing how the two polyurethane parts will fit together inside the engine mount



Figure 1 - profile of the engine mount that fits this bush



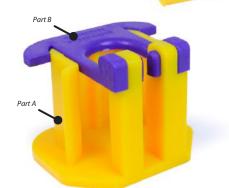


Figure 2 - showing how the two polyurethane parts will fit together



Figure 3 - exploded diagram showing where the two parts fit inside the engine mount

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