

# POWERFLEX®

## PART NUMBER

# PFF80-1001

## DESCRIPTION

## FRONT ARM REAR BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

2 x Polyurethane Bushes      1 x PTFE/Silicone Grease  
2 x Stainless Steel Sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions:

1. Remove the original rubber bush from the arm. Ensure the outer metal shell of the original rubber bush is removed.
2. Clean any dirt and corrosion from the bore of the arm and file off any sharp edges.
3. Press in the polyurethane bush, smaller diameter first. This will mean the larger diameter of the polyurethane bush will sit against the curved part of the bore of the arm, as shown in Figure 1.
4. Apply some of the supplied grease into the bore of the polyurethane bush and push in the stainless steel sleeve so that it sits flush in the bush.

**Note: it is normal for the bush to fit a different way on each side of the vehicle as the radiused side of the arm can face opposing ways.**

5. Tension all hardware to manufacturers recommended torque settings.

