

# POWERFLEX®

## PART NUMBER

# PFF66-208-40

## DESCRIPTION

## FRONT SUBFRAME MOUNTING BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

4 x 66-208 Bushes  
2 x 66-208-40  
6 x Stainless Steel Sleeves  
6 x Mild Steel Washers  
1 x PTFE/Silicone Grease

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;*
- all safety precautions adhered to;*
- wheel alignment to be checked and adjusted as required after any suspension work.*
- All fasteners must be tensioned to manufacturer's torque settings.*

### Fitting Instructions:

1. Raise the vehicle and remove any bracing connected to the subframe and loosen any hardware that might pull when lowering the subframe.
2. Support the subframe with a transmission jack/stand.
3. Loosen one side of the subframe fully by removing the 3x bolts and lower the other side of the subframe partially, keeping the bolts in place but loose.
4. Remove the 3x original bushes on the accessible side. This will require a puller or the bushes to be cut out. Retain the original bolts and washers.
5. The new polyurethane bush fits into the subframe from the top side, with the tapered end facing downwards. The 66-208 bushes fit to each corner and the 66-208-40 bushes fit in the middle positions.
6. Grease the bush and place it above the subframe housing. Once in place, use the transmission jack to press the subframe upwards until the bush pops into the housing.
7. Repeat for each bush on that side of the subframe.
8. Apply some of the supplied grease to the bore of the bushes and push the sleeves in, fitting the new washers between the top face of the bush and the chassis.
9. Refit the original bolts and washers, keeping them partially loose.
10. Repeat the removal/fitting procedure on the other side of the vehicle and then hand tighten all bolts.
11. Refit the bracing etc. and tension all hardware to the manufacturers recommended torque settings.



Figure 1



Figure 2



Figure 3