

# POWERFLEX®

## PART NUMBER

# PFF63-416

## DESCRIPTION

### GEAR LINKAGE TO CHASSIS BUSH

## INSTALLATION GUIDE

### Contents (parts per pack):

1 x Polyurethane A Bush

1 x Polyurethane B Bush

1 x Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

- 1) Unbolt the linkage steady rod, lowering it down from the vehicle.
- 2) Press out the old rubber bush from the steady rod, retaining the OE washers and bolt and noting their orientation.
- 3) Clean the bore of the steady rod and any corrosion from the washers.
- 4) Push the larger PU top hat bush (63-416A) in from the gearbox side of the steady rod.
- 5) The thinner PU washer (63-416B) fits on the opposing side of the steady rod.
- 6) Apply some of the supplied grease to the bore of the bush and end faces.
- 7) Re-fit the linkage steady rod to the vehicle with the original washers and bolt, in the same orientation as they were removed.
- 8) Tension all hardware to the manufacturer's recommended torque settings

