

# POWERFLEX®

PART NUMBER

## PFF60-701

DESCRIPTION

## FRONT ARM FRONT BUSH

### INSTALLATION GUIDE

#### Contents (parts per pack):

2 x Polyurethane Bushes      1 x PTFE/Silicone Grease  
2 x Stainless Steel Sleeves    4 x Zinc Plated Mild Steel Washers

4 x Zinc Plated Mild Steel Outer Shells

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



#### Fitting Instructions:

1. Remove the original rubber bush from the arm including the outer shell.
2. Clean any dirt and corrosion from the bore of the arm, removing any sharp edges or burrs with a rounded file.
3. Press the outer shells into either side of the arm as shown in Fig 1.
4. Press the Powerflex bush into the arm so that the flanges of the bush protrude on each side of the fitted shells as shown in Fig 2.

**Tip: If you are having trouble pressing the bush in, try pressing the bush in at a slight angle so that one part of the lip is already in the bore of the shell, and when steady pressure is applied, the rest of the lip should follow.**

5. Apply some of the supplied grease to the bore of the bush and press in the stainless steel sleeve until flush at both ends.

6. Place the supplied washers on the end faces of the bushes and refit the arm to the subframe of the car.

7. Tighten all fasteners to the manufacturers recommended torque settings.

