

**PART NUMBER** 

# PFF5-2301

**DESCRIPTION** 

### FRONT RADIUS ARM BUSH

#### **INSTALLATION GUIDE**

## Contents (parts per pack):

2 x Polyurethane Bushes 1 x PTFE/Silicone Grease

2 x Stainless Steel Sleeves 4 x Zinc Plated Mild Steel Washers

4 x Outer Shells

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

-all work to be carried out by a licensed technician;

-all safety precautions adhered to;

-wheel alignment to be checked and adjusted as required after any suspension work.

-All fasteners must be tensioned to manufacturer's torque settings.

# **Fitting Instructions:**

- 1. Remove the original rubber bush, including its outer shell from the arm.
- 2. Clean any dirt or burrs from the bore in the arm, removing any sharp edges with a rounded file.
- 3. Press the supplied outer shells into the arm from either side.
- 4. Apply some washing up liquid to the bore of the shells and press the polyurethane bush in until fully through the arm.

Tip: Try pressing the bush in at a slight angle, so that one part of the lip feeds into the shell first and when steady pressure is applied, the rest of the lip should follow.

- 5. Apply the supplied grease to the bore and the mounting faces of each bush.
- 6. Fit the stainless-steel sleeve into the bush and present the washers before refitting the arm to the car.
- 7. Tension all hardware to the manufacturer's recommended torque settings.



