



PART NUMBER

**PFF5-224**

DESCRIPTION

**MINI Upper Engine Mount Insert**

**INSTALLATION GUIDE**

**Contents (parts per pack):**

1 x Polyurethane Insert

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;*
- all safety precautions adhered to;*
- wheel alignment to be checked and adjusted as required after any suspension work.*
- All fasteners must be tensioned to manufacturer's torque settings.*

**Fitting Instructions:**

1. Support the engine from underneath using a trolley jack or axle stand.
2. Remove the engine support bracket and the upper engine mount from the vehicle.
3. Secure the mount in a vice and clean away any dirt or corrosion.

***Tip: To ease fitment, apply a small amount of washing up liquid to the insert prior to assembly***

4. Insert one side of the bush under one of the rubber flaps, see Fig 1.
5. Using a small pry bar or blunt flathead screwdriver, stretch the insert slightly and lift up the other rubber flap so that it sits on top of the insert, as shown in Fig 2A, 2B and 2C.
6. Refit the engine mount and support bracket to the car and tension all hardware to the manufacturer's recommended torque settings.
7. Remove the jack supporting the engine and road test the vehicle.



Figure 1



Figure 2A



Figure 2B



Figure 2C

