

# POWERFLEX

PART NUMBER

**PFF40-120**

DESCRIPTION

**UPPER ENGINE MOUNT INSERT**

## INSTALLATION GUIDE

### Contents (parts per pack):

1 x Polyurethane 40-120 Insert

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

**Note: It should not be necessary to remove the engine mount from the vehicle.**

1. Cut any internal rubber flashing and clean any corrosion from the mount as shown on figure 2.
2. Apply grease on the insert.
3. Fit the polyurethane insert into the engine mount from the top side until it sits in contact with the bracket, as shown in figures 3 and 4.
4. Tension all hardware to manufacturers recommended torque settings.



Figure 1 - showing polyurethane insert fitted inside the top engine mount



Figure 2 - The top engine mount



Figure 3 - exploded view showing how the insert fits inside the top engine mount



Figure 4 - showing polyurethane insert fitted inside the top engine mount

