

PART NUMBER

PFF32-609

#### **DESCRIPTION**

### FRONT RADIUS ARM REAR BUSH

#### **INSTALLATION GUIDE**

## Contents (parts per pack):

2 x Polyurethane A Bushes 1 x PTFE/Silicone Grease

2 x Polyurethane B Bushes 2 x Stainless Steel Sleeves

2 x Mild Steel Washers

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.
- -All fasteners must be tensioned to manufacturer's torque settings.

# **Fitting Instructions:**

- 1. Remove the original bush from the arm including the outer shell.
- 2. Clean any dirt and corrosion from the bore in the arm, removing any sharp edges or burrs with a rounded file.
- 3. Press the thinner flanged A bush in from the inside of the arm.
- 4. Press the thicker flanged B bush in from the outside of the arm.
- 5. Apply some of the supplied grease to the end faces of each bush and to the bore and push the sleeve through until flush on both sides.
- 6. Place the supplied washer between the inner face of the A bush and the spigot on the chassis rail as shown in the illustration.
- 7. Re-fit the arm to the car.
- 8. Tension all hardware to manufacturers recommended torque settings.



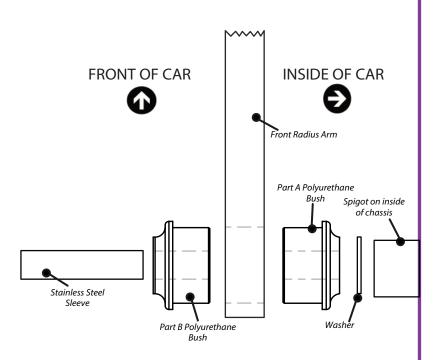


Figure 1 - exploded diagram showing how the parts fit together in the arm