



**PART NUMBER**

PFF32-107G, PFF32-108G

**DESCRIPTION**

FRONT RADIUS ARM FRONT BUSH CASTER OFFSET

**INSTALLATION GUIDE**

**Product Description:**

This part has been engineered to provide caster correction vehicles fitted with raised or lowered suspension.

**Contents (parts per pack):**

- 8 x Polyurethane bushes
- 4 x Steel outer shells
- 4 x Stainless steel sleeves
- 1 x PTFE / Silicone Assembly Grease

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

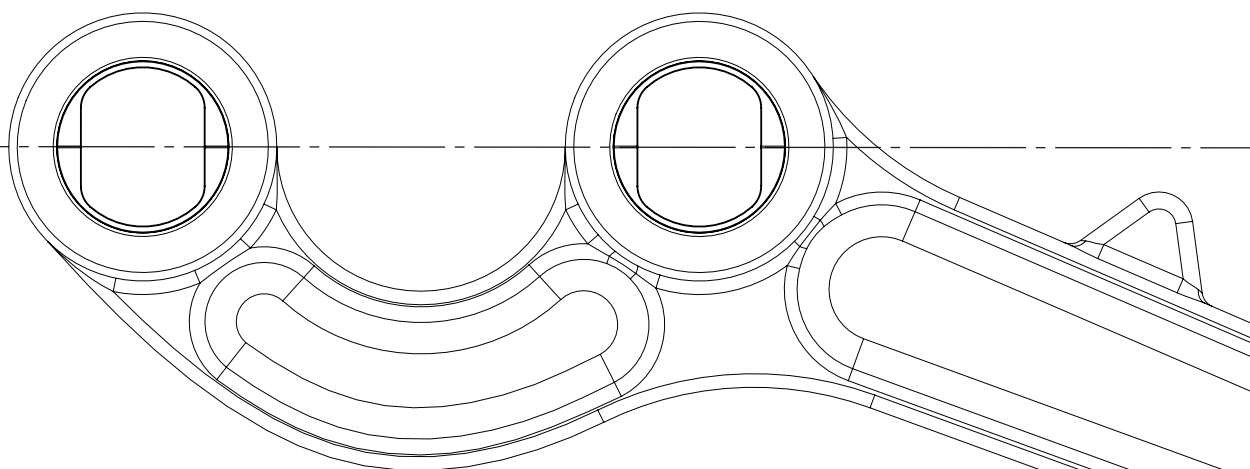
*It is recommended that:*

- all work to be carried out by a licensed technician;
  - all safety precautions adhered to;
  - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.*

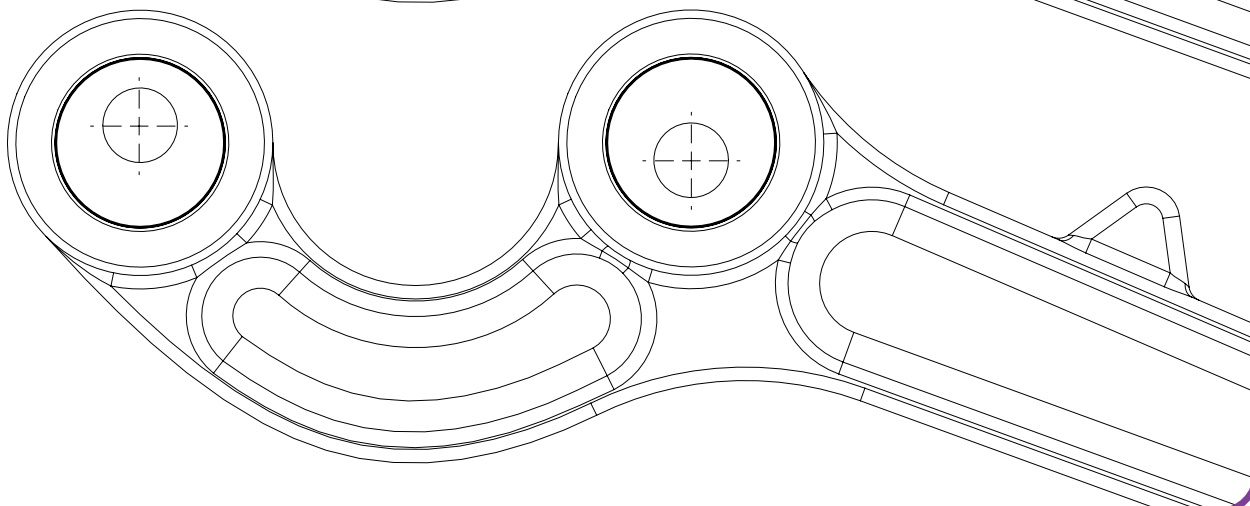
**Fitting Instructions:**

1. Remove the original bush from the radius arm, clean any dirt and corrosion from each bore. Remove all sharp edges using a file.
2. Fit the steel shells into the radius arm, taking note of the correct alignment shown below. Align the centre line on both shells to ensure the correct distance between hole centres (164mm).
3. Fit the polyurethane bushes into the outer shell once fitted, making note of the correct alignment shown below.  
*Note: reverse bush orientation to correct caster on lowered vehicles.*
4. Apply some of the supplied PTFE/ Silicone grease to the bore and mounting faces of each bush and insert the sleeve into the bush.
5. Re-fit the arm to the car and tighten all hardware to manufacturers recommended torque settings.

Align outer shell markings with centreline



Fit bushes into fitted outer shells as shown



*Note: reverse for lowered vehicles*