



PART NUMBER

**PFF3-725**

DESCRIPTION

**GEARBOX MOUNTING BUSH INSERT**

**INSTALLATION GUIDE**

**Product description:**

This polyurethane insert fits into and fills voids in original bracket OE numbers: 8K0399151BC, 8K0399151CL, 8K0399151BD, 8K0399151CD and 8K0399151DB. This new part is designed to limit excessive movement of the transmission under load by providing additional stability to the mount from both sides. This insert is very easy to fit and is fast way to improve shift feel and performance.



**Contents (parts per pack):**

- 1 x Polyurethane A bush
- 1 x Polyurethane B bush

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

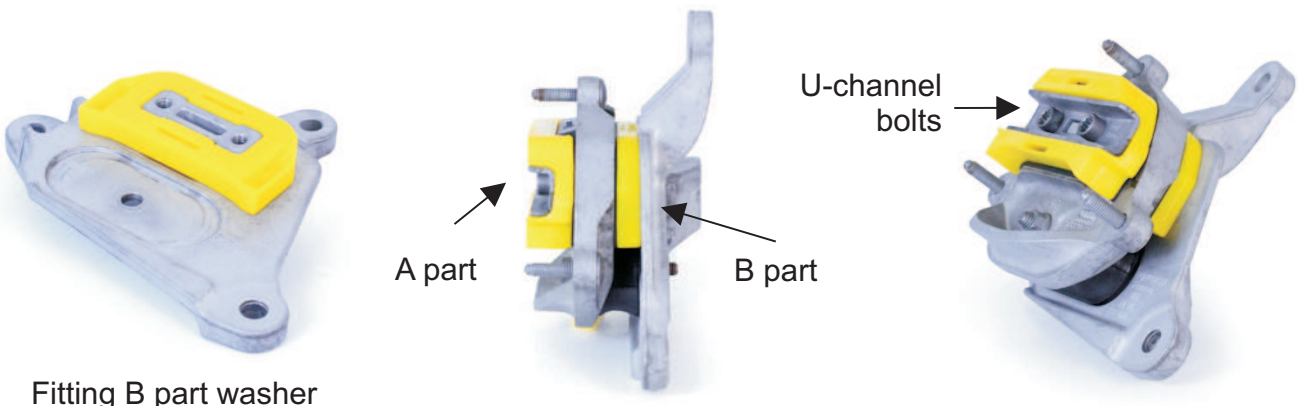
*It is recommended that:*

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

*All fasteners must be tensioned to manufacturer's torque settings.*

**Fitting Instructions:**

1. Remove the lower U-channel gearbox mounting bolts and the additional supporting nut from the mount. Note; the U-channel and fixing bolts will be re-used when re-fitting.
2. Insert the B part support washer behind the mounting. Fitting this part is optional as it requires the mount to be disassembled, it is designed to provide additional support to the transmission mount.
3. Insert the A part polyurethane insert into the voids in the transmission mount.
4. Re-assemble the gearbox mount using the original U-channel and fixing bolts, tension all hardware to manufacturers recommended torque settings.



Fitting B part washer