



PART NUMBER

PFF3-1323

DESCRIPTION

UPPER ENGINE MOUNT INSERT

INSTALLATION GUIDE

Contents (parts per pack):

1 x Polyurethane Insert

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



Fitting Instructions:

1. Support the engine from underneath using a trolley jack or axle stand.
2. Remove the engine mount from the vehicle and secure it in a vice as shown in Fig 1.
3. Fit the polyurethane inserts, one at a time into the voiding of the rubber bush as shown in Fig 2-6.

Tip: To ease fitment, apply a small amount of washing-up liquid to the inserts prior to assembly and wiggle the mount from side to side whilst applying pressure to the insert.

4. Refit the mount to the vehicle and tension all hardware to the manufacturer's recommended torque settings.
5. Remove the support from underneath the engine.



Figure 1



Figure 2



Figure 3



Figure 4



Figure 5



Figure 6