

PART NUMBER

PFF25-402G

DESCRIPTION

Front Arm Rear Bush, Caster Adjustable

INSTALLATION GUIDE

Contents (parts per pack):

2 x Bushes 1 x Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.

All fasteners must be tensioned to manufacturer's torque settings.



- 1. Remove front lower control arms from the car.
- 2. Using a workshop presss with suitable adaptors, caefully press out original rear bushes from control arm. Clean bore of any burrs or dirt.
- 3. The new Rotoball bush will need to be pressed in from the upper face of the arm. Press the unit into the arm and stop when the larger diameter touches the arm.

WARNING: Do not press on the centre sleeve/ball, press on theouter shell only otherwise you may damage the bush.

<u>Tip:</u> For maximum performance, adjust for maximum positive caster by rotating the centre ball so that the sleeve centres are nearest the middle of the car. (see diagram)

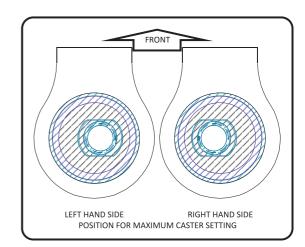
- 4. Refit arm.
- 5. Tighten all hardware o manufacture's original torque setting.
- 6. Test drive the vehicle, and peform full wheel alignment check and adjustment.

<u>To adjust caster:</u> loosen rear bush mounting bolts rotate the centre ball-sleeve to the desired position. If possible, it is best that the centre ball-sleeves are located in the same position.

<u>Tlp:</u> For maximum vehicle stability, roadholding and performance, adjust to maximum positive caster possible.







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