



PART NUMBER

PFF25-402

DESCRIPTION

FRONT ARM REAR BUSH

INSTALLATION GUIDE

Product description:

This polyurethane bush fits into the rear position of the front arm. It is designed to allow the arm to move up and down but controls its location improving steering response.

Contents (parts per pack):

2 x Polyurethane bushes	2 x Stainless steel sleeves
2 x Zinc plated outer shells	1 x Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;*
 - all safety precautions adhered to;*
 - wheel alignment to be checked and adjusted as required after any suspension work.*
- All fasteners must be tensioned to manufacturer's torque settings.*

Fitting Instructions:

1. Remove the original bush from the arm, clean any dust and corrosion from the bore in the arm. With a file remove any sharp edges from the bore of the arm.
2. Press the outer shell into the arm from the radius (upper) side, until the larger diameter of the shell sits against the arm.
3. Before pushing the bush into the shell rotate the voids of the bush to sit in the same position as the voids in the original. Note one end has a larger diameter, this is the upper side. Push the polyurethane bush into the shell (see picture).

It may be necessary to apply some washing up liquid to the outside of the bush to ease fitting. In some cases it may be easier to insert the bush into the arm at an angle.

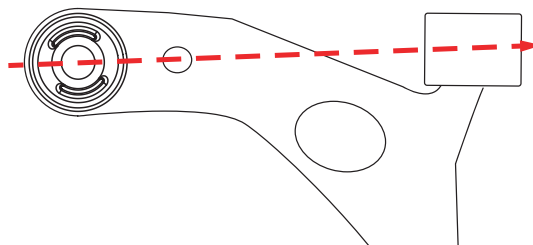
4. Apply some of the supplied grease to the bore of the bush and insert the sleeve.
5. Re-fit the arm to the car and tension all hardware to manufacturers recommended torque settings.



Fit shell in from radius side



Align slots and push bush into shell



Bush fitted into arm with correct orientation of slots