

# POWERFLEX®

PART NUMBER

**PFF25-1001**

DESCRIPTION

**FRONT ARM FRONT BUSH**

## INSTALLATION GUIDE

### Contents (parts per pack):

2 x Polyurethane A Bushes    1 x Grease  
2 x Polyurethane B Bushes    2 x Stainless Steel Sleeves

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;*
- all safety precautions adhered to;*
- wheel alignment to be checked and adjusted as required after any suspension work.*
- All fasteners must be tensioned to manufacturer's torque settings.*

### Fitting Instructions:

1. Remove the front arm and the original bushes from the arm.
2. Clean off any dirt or corrosion from around the bore of the arm.
3. Push part B into the arm, making sure the lip faces the front of the car.
4. Push part A into the arm, making sure the lip faces towards the rear of the car.
5. Apply the supplied grease onto the bore of both part A and part B.
6. Press the stainless steel sleeve into the bore of the polyurethane parts until it sits flush inside.
7. Refit the front arm back onto the vehicle and tension all hardware to manufacturers recommended torque settings.

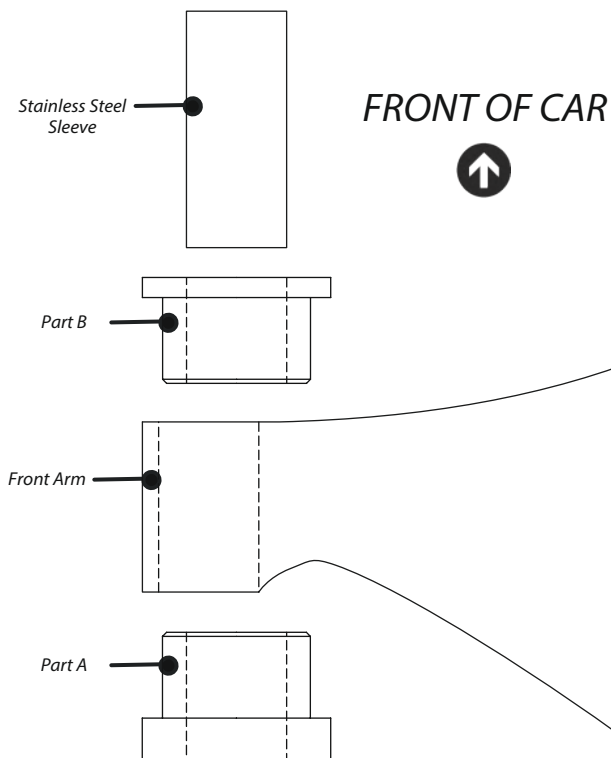


Figure 1 - diagram showing how the polyurethane parts will fit together in the front arm