

# POWERFLEX®

PART NUMBER  
**19-803G**

DESCRIPTION  
**FRONT WISHBONE REAR BUSH ANTILIFT  
CASTER OFFSET**

## INSTALLATION GUIDE

### Contents (parts per pack):

2 x Stainless Steel M12 40mm Flanged Bolts	1 x PTFE/Silicone Grease
2 x Stainless Steel M14 70mm Flanged Bolts	2 x Aluminium CNC Brackets
2 x Stainless Steel M14 Nyloc Flanged Nuts	2 x Polyurethane A Bushes
2 x Stainless Steel M12 Nyloc Flanged Nuts	2 x Stainless Steel Sleeves

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

### Fitting Instructions:

1. Remove the original bush and bracket and clean away any dirt and corrosion from the area, whilst also filing away any sharp edges.

2. Insert the Polyurethane Bush into the Aluminium Bracket so the brim of the bush is facing in the same direction of the front of the car.

3. Apply some of the supplied grease to the bore of the Polyurethane Bush, and slide the Stainless Steel sleeve so it sits flush in the bush.

4. To fit the completed bracket onto the subframe, use the supplied bolts to secure it. The M14 70mm Flanged bolt is used to secure the bracket on the inner section, and the M12 40mm Flanged bolt is used to secure the outer.

5. refit the arm onto the new Aluminium Bracket.

6. Tension all hardware to manufacturers recommended torque settings.

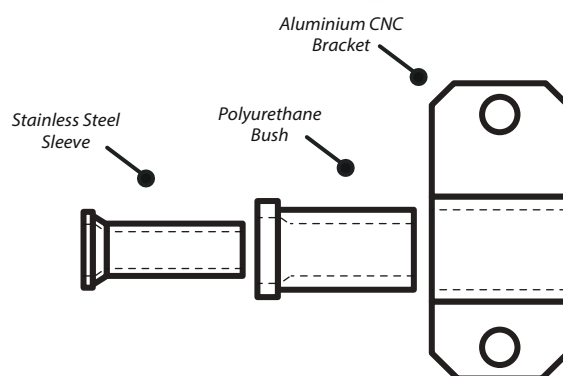


Figure 1 - Inserting the bush and sleeve into the bracket

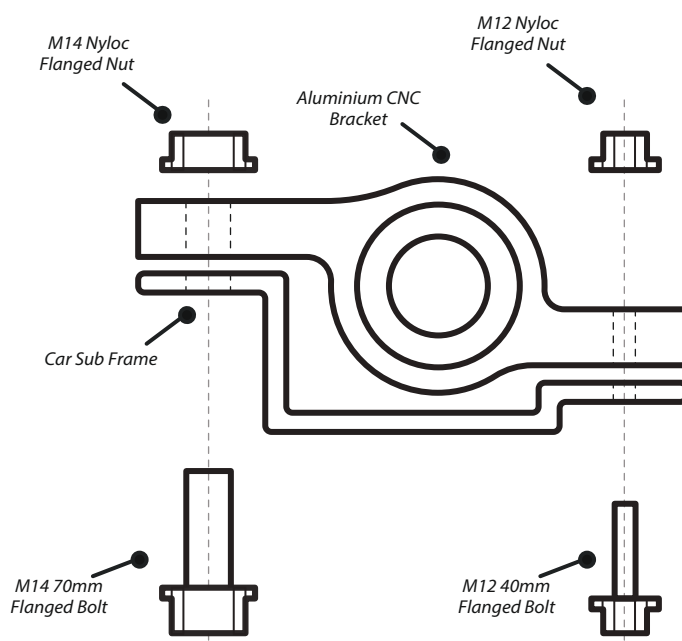


Figure 2 - Fitting the bracket onto the car