

## FITTING INSTRUCTIONS

### Product description:

#### **PFF19-2004 - LOWER ENGINE MOUNT SMALL BUSH - THIN BRACKET**

This bush is designed to replace the lower rear engine mount small bush and is engineered to provide;

=>More control of engine movement

### Contents (parts per pack):

- 2 x bushes
- 2 x metal sleeves
- 1 metal washer
- 1 x grease

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:*

- all work to be carried out by a licenced technician;
  - all safety precautions adhered to;
  - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.*

### Fitting Instructions:

1. Remove the lower rear engine mounting from the car.
2. The metal bracket attached to the original bush needs to be reused, it is important not to increase the hole diameter as the new inner sleeve locates into this hole.
3. To remove the bracket use a 90° countersink drill as it only needs to remove the swage that holds the bracket to the original bush. Once the swage has been removed the bracket will pull off.
4. Press out the original bush from the mount. Clean bore of any burrs and dirt.
5. Insert the two polyurethane parts into the mount.
6. Liberally apply the grease supplied to the bore of the bush.
7. Select the smaller diameter stainless steel sleeve, apply grease to the outside, insert it into the bush making sure the end with the shoulder is fitted towards the bracket side.
8. Apply grease to both end faces of the polyurethane parts.
9. Offer the mount back up to the car, place the original bracket onto the shoulder of the sleeve and partially push the bolt through.
10. Place the metal washer and the larger diameter stainless steel sleeve in between the bush and the gearbox, the opposite side to the original bracket. Push the bolt through and tighten.
11. Once the mount with the new bush has been fitted tighten all hardware to manufactures original torque settings.
12. Test drive vehicle.

