

PART NUMBER

PFF19-2001/2003

DESCRIPTION

LOWER ENGINE MOUNT LARGE BUSH 30mm/25mm OVAL BRACKET

INSTALLATION GUIDE

Contents (parts per pack):

- 2 x Polyurethane A Bushes 1 x PTFE/Silicone Grease
- 2 x Polyurethane B Bushes 1 x Stainless Steel Sleeves
- 2 x Zinc Plated Mild Steel Washers

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work
- -All fasteners must be tensioned to manufacturer's torque settings.



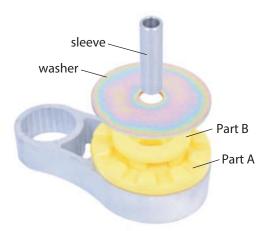
Note: Use PFF19-2001 for 30mm oval bracket and PFF19-2003 for 25mm oval bracket.

- 1. Remove the lower rear engine mounting from the vehicle.
- 2. Remove the original rubber bush from the mount and clean any dirt and corrosion from the bore of the mount and file off any sharp edges.
- 3. Insert the two polyurethane part A bushes into the mount.
- 4. Liberally apply the supplied grease into the bore of the bush and the outside of the stainless steel sleeve.
- 5. Insert the stainless steel sleeve through the middle of the bush allowing for an even amount of the sleeve to protrude either side.
- 6. Liberally apply the supplied grease to the end faces of the bush and one one face of the zinc plated mild steel washers.
- 7. Place one washer on each side of the bush onto the protruding sleeve.
- 8. Refit the mount back onto the vehicle making sure both washers are in place and tension all hardware to manufacturers recommended torque settings.

Note: to increase stiffness of the bush, insert part B into the voids of part A.









POWERFLEX +44 (0) 1895 460033 sales@powerflex.co.uk www.powerflex.co.uk