

# POWERFLEX®

## PART NUMBER

**PFF19-2001/2003**

## DESCRIPTION

**LOWER ENGINE MOUNT LARGE BUSH  
30mm/25mm OVAL BRACKET**

## INSTALLATION GUIDE

### Contents (parts per pack):

2 x Polyurethane A Bushes    1 x PTFE/Silicone Grease  
2 x Polyurethane B Bushes    1 x Stainless Steel Sleeves  
2 x Zinc Plated Mild Steel Washers

*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;*
- all safety precautions adhered to;*
- wheel alignment to be checked and adjusted as required after any suspension work.*
- All fasteners must be tensioned to manufacturer's torque settings.*

### Fitting Instructions:

**Note: Use PFF19-2001 for 30mm oval bracket and PFF19-2003 for 25mm oval bracket.**

1. Remove the lower rear engine mounting from the vehicle.
2. Remove the original rubber bush from the mount and clean any dirt and corrosion from the bore of the mount and file off any sharp edges.
3. Insert the two polyurethane part A bushes into the mount.
4. Liberally apply the supplied grease into the bore of the bush and the outside of the stainless steel sleeve.
5. Insert the stainless steel sleeve through the middle of the bush allowing for an even amount of the sleeve to protrude either side.
6. Liberally apply the supplied grease to the end faces of the bush and one one face of the zinc plated mild steel washers.
7. Place one washer on each side of the bush onto the protruding sleeve.
8. Refit the mount back onto the vehicle making sure both washers are in place and tension all hardware to manufacturers recommended torque settings.

**Note: to increase stiffness of the bush, insert part B into the voids of part A.**

