

**PART NUMBER** 

**DESCRIPTION** 

PFF19-1820

# **LOWER ENGINE MOUNT BUSH**

#### **INSTALLATION GUIDE**

### **Product Description:**

This part replaces the original bush in bracket OE number: 5165555 and comes with an insert that limits the flexibility of the bush, this can be fitted to further reduce engine movement.

TOP

# **Contents (parts per pack):**

- 1 x Polyurethane A bush
- 1 x Polyurethane B bush
- 2 x Polyurethane C inserts (optional)
- 1 x Stainless steel sleeves
- 1 x PTFE / Silicone Assembly Grease

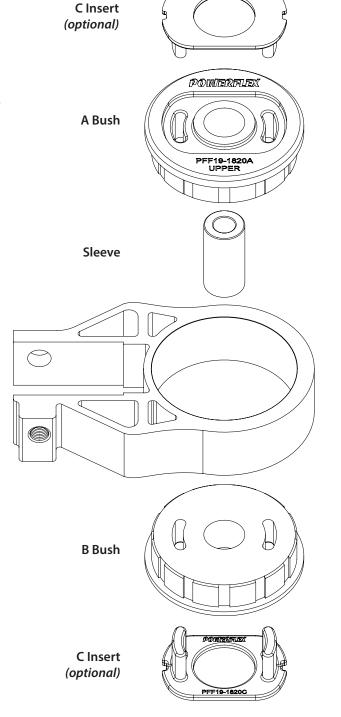
Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- -all work to be carried out by a licensed technician;
- -all safety precautions adhered to;
- -wheel alignment to be checked and adjusted as required after any suspension work.

# **Fitting Instructions:**

- 1. Remove the original bush from the mounting bracket, clean any dirt and corrosion from the bore in the radius arm. Remove all sharp edges using a file.
- 2. Fit the polyurethane A bush in the upper position of the mounting bracket, aligning the voids in the bush along the length of the bracket.
- 3. Fit the polyurethane B bush in the lower position of the mounting bracket, aligning the voids in the bush along the length of the bracket.
- 4. Apply some of the supplied PTFE/ Silicone grease to the bore and mounting faces of each bush and insert the sleeve into the bush.
- 5. To limit flexibility of the bush, add the optional polyurethane C inserts into the voids in the bush.
- 6. Re-fit the bracket to the car and tighten all hardware to manufacturers recommended torque settings.



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