

# POWERFLEX®

## PART NUMBER

# PFF19-1121

## DESCRIPTION

## FIESTA GEARBOX MOUNT INSERT

## INSTALLATION GUIDE

### Contents (parts per pack):

1 x Polyurethane A Bush

1 x Polyurethane B Bush

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.



### Fitting Instructions:

1. Support the gearbox and remove the gearbox mount from the car.
2. Clean any dirt or corrosion from the mount.
2. Push the larger polyurethane part A into the gearbox mount as shown in figure 2.
3. Fit the legs of the smaller polyurethane part B into the holes in part A, in the order shown in figure 3. The polyurethane part B should hold part A in place.
4. Re-fit the gearbox mount to the vehicle and tension all hardware to manufacturers recommended torque settings.



Figure 1 - showing all polyurethane inserts fitted inside the gearbox mount

1.

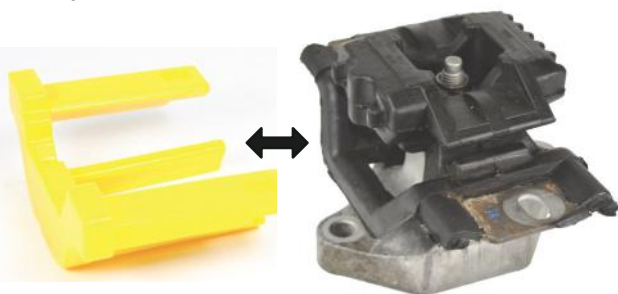


Figure 2 - exploded view showing how part A insert fits inside the gearbox mount

2.



Figure 3 - showing which side to fit first, number 1 and then number 2.