

# POWERFLEX®

PART NUMBER

## PFF12-720

DESCRIPTION

### LOWER ENGINE MOUNT BUSH

#### INSTALLATION GUIDE

##### Contents (parts per pack):

2 x Polyurethane Bushes    1 x PTFE/Silicone Grease  
1 x Stainless Steel Sleeve

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

##### Fitting Instructions:

1. Remove the original rubber bush from the lower engine mount.
2. Clean any dirt and corrosion from the bore of the engine mount and file off any sharp edges.
3. Push in both polyurethane bushes into the mount, ensuring to follow the direction engraved on the bush, as shown in Figure 2.

**Note: ensure to line up both bushes with the engraved arrow on the bush pointing towards the arm.**

4. Apply some of the supplied grease into the bore of the polyurethane bush and push in the stainless steel sleeve so that it sits flush inside the bush.

5. Refit the lower engine mount back to the vehicle and tension all hardware to manufacturers recommended torque settings.

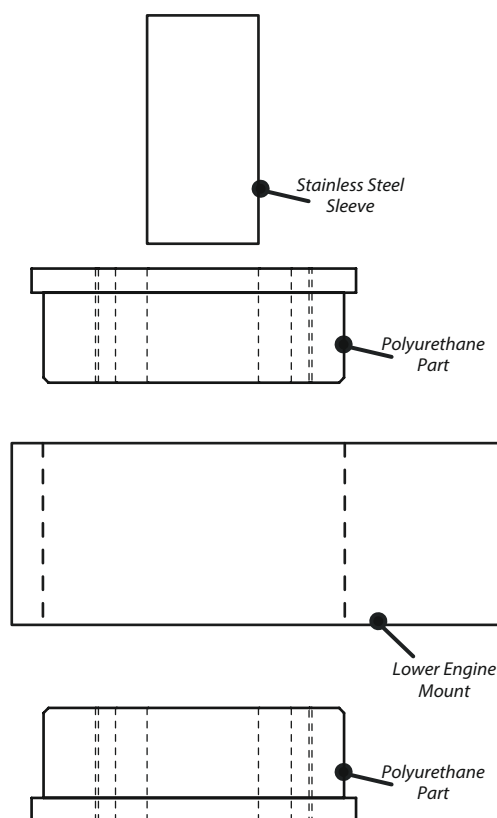


Figure 1

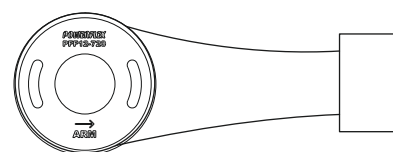


Figure 2