



PART NUMBER  
**PFF1-506**

DESCRIPTION  
**FRONT UPPER ARM REAR BUSH**

### INSTALLATION GUIDE

#### **Contents (parts per pack):**

- 4 x bushes (2 x A parts & 2 x B parts)
- 2 x stainless steel sleeves
- 4 x nylon washers (2 x stepped, 2 x plain)
- 1 x grease



*Please read the complete fitting instructions and check package components before fitment.  
These fitting instructions are to be used as a guide and in conjunction with workshop manual.  
It is recommended that:*

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.

*All fasteners must be tensioned to manufacturer's torque settings.*

#### **Fitting Instructions:**

1. Remove arm from the car.
2. Press out the original bush.
3. Clean any dirt and corrosion from the bore of the arm, chamfer the sharp edges.
4. Push the bushes into the arm, the A bush fits in from the front of the car and the B bush in from the rear.
5. Apply some of the supplied grease to the bore of the bush, the faces of the nylon washers and the outside of the sleeve.
6. Push the sleeve into the bush, the sleeve should protrude out of the bush an equal amount each side of the bush.
6. The stepped nylon washer fits over the sleeve on the B bush nearer to the rear, with the smaller end facing, again, towards the rear of the car. Place the 2nd washer onto the sleeve onto the A bush towards the front of the car.
7. Refit the arm to the car.

